



Assembly Instructions
For

1984-2001 XJ
Front Winch Bumper Kit



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Assembly Instructions For 1984-2001 XJ Front Winch Bumper Kit

PARTS LIST

Mounting Bracket Assembly (L/R)

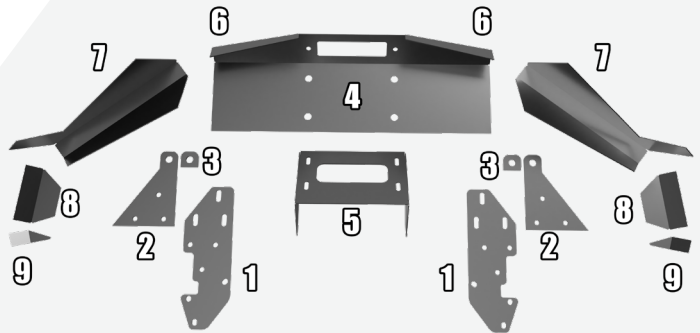
- (1) Vehicle Mounting Bracket (long)
- (2) Bumper Mounting Brackets w/ Shackle Tab (Short)
- (3) Shackle Tab

Center Section Assembly

- (4) Center Section
- (5) Winch Plate
- (6) Top Filler Plate (x2)

Wing Section Assembly (L/R)

- (7) Front Wing Section
- (8) Side Wing Filler Plate
- (9) Wing End Cap



84-01 XJ FRONT WINCH BUMPER KIT

Weld your own XJ Bumper "Do It Yourself"
Our 84-01 DIY XJ Jeep Cherokee Front Winch Bumper Kit is easy to build and looks great. This bumper is made from 3/16" thick hot rolled steel for solid durability. Most parts are pre-formed to correct angles, ready for your welding and grinding skills. You can build this bumper in just a few hours and it includes shackle mounting tabs and winch plate as well as 1/4" thick mounting brackets that also reinforce steering box location. Some years require modification to existing fender sheet metal. The hardware for mounting bumper to our brackets is included with the kit.

TOOLS NEEDED

- MIG Welder w/ Solid Wire
- Grinder

HARDWARE INCLUDED

- 6pcs 1/2-13 x 1.500" Grade 5 Bolts
- 6pcs 1/2" Lock Washers
- 6x Flat Washers

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STEP

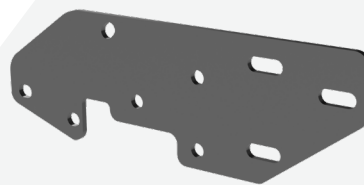
1

Remove the stock bumper from the vehicle.

STEP

2

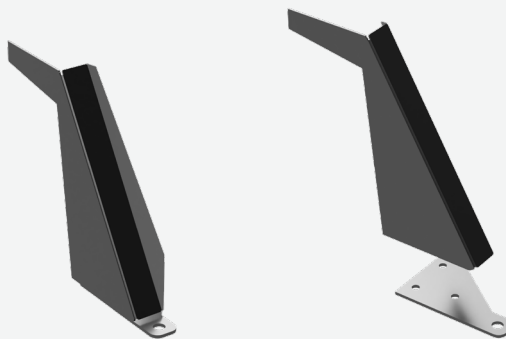
Insert Vehicle Mounting Brackets (1) into the vehicle bumper supports and bolt bracket to vehicle.



STEP

3

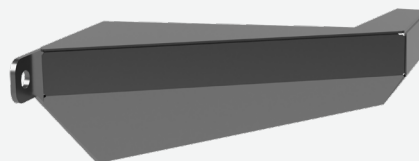
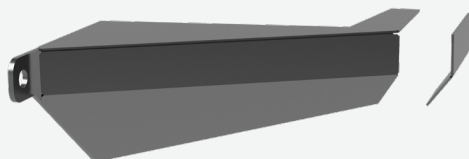
Place the Bumper Mounting Brackets w/ Shackle Tab (Short) (2) on a flat surface. Place the Front Wing Section (7) on top and tack weld to form the start of the wing section.



STEP

4

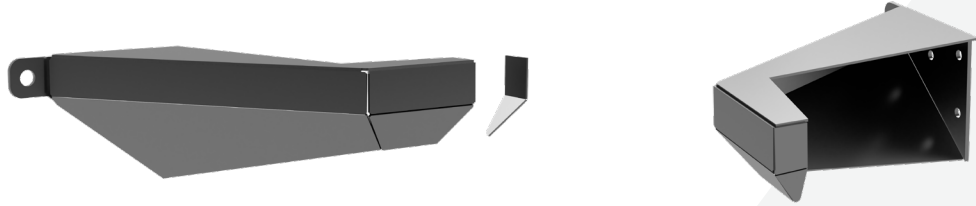
Tack weld Side Wing Filler Plate (8) to the Front Wing Section (7).



ATTENTION: REVIEW INSTRUCTIONS BEFORE INSTALLING 84-01 XJ FRONT WINCH BUMPER KIT

STEP
5

Tack weld Wing End Cap (9) to the Wing Assembly.



STEP
6

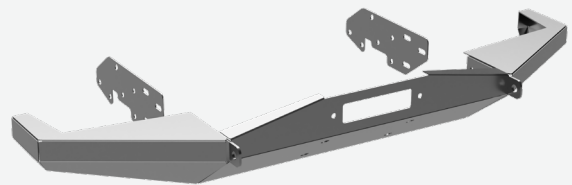
Tack weld the Wing Assemblies to the Center Section (4)



STEP
7

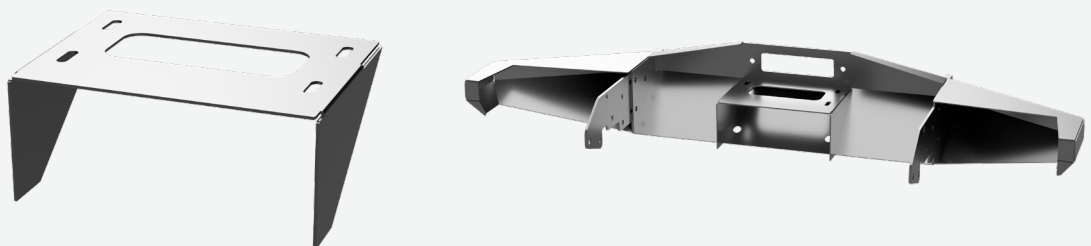
TEST FIT

Bolt the bumper to the vehicle with wing sections attached to the center section.



STEP
8

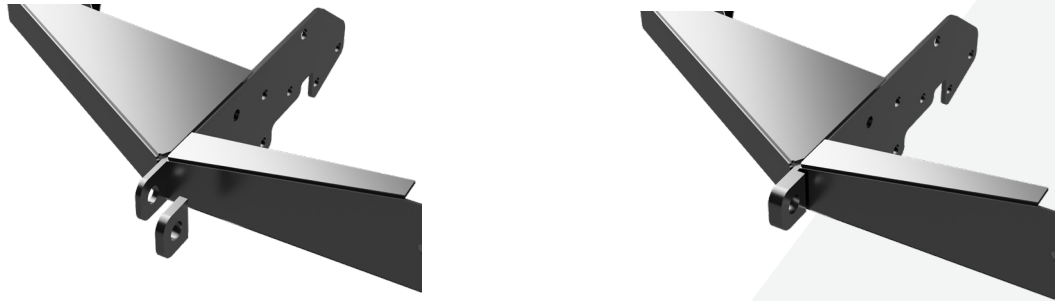
Remove bumper from vehicle to finish welding Winch Plate (5).



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STEP
9

Tack weld Shackle Tabs (3).



STEP
10

Once all tacked up, you may begin welding 6-8 inches at a time.

